



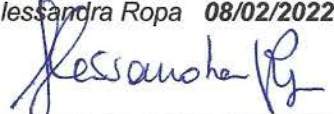

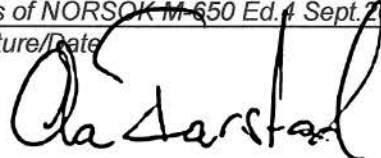
 FORGIA RAPIDA Via Brini, 32 - 40128 Bologna	F51-F60 QTR N° 4 WELD NECK FLANGES	F51-F60 QTR4 Rev.1 - WN flanges Date: 08/02/2022 Pag. 1
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 FORGIA RAPIDA Via Brini, 32 - 40128 Bologna	Qualification Test Record (QTR) NORSOK M-650 Ed.4 Sept.2011	QTR. No.: <div style="text-align: center; font-size: 1.2em;">4</div> Rev. No.: <div style="text-align: center; font-size: 1.2em;">1</div>
Manufacturer name/address/ Web page:	FORGIA RAPIDA srl Via Brini 32 – Bologna - ITALY www.forgiarapida.com	
Reference standard	NORSOK M-650, Edition 4 Sept.2011	
Material designation and MDS No.:	ASTM A182 F51 MDS-D44 Rev.6 and MDS-DH44 Rev.1 ASTM A182 F60 MDS-D44 Rev.6 and MDS-DH44 Rev.1	
Manufacturing summary doc. No.:	MPS F51-F60 WN flanges	Rev. No.: 3
Products and manufacturing process(es):	Weld neck flanges, open die forging / open die forging followed by ring rolling	
Mandatory conditions and sub-contractors:	External laboratory: SIDER TEST S.r.l or RTM Breda (ISO 17025 ACCREDITATION)	
Other information:	3rd party inspection by L.R.S. Heat treatment verification test is not witnessed by Qualifying Company due to Covid-19 restrictions.	
Qualification expires:	February 2027	

Tested and Qualified Thickness and Weight

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forged	C2926/21	85	85	210	420
Forged and rolled	C2927/21	160	160	1350	All

Qualification/acceptance signatures

Manufacturer: Forgia Rapida srl	Prepared by/Date: Andrea Schiesaro 08/02/2022 	Checked by/Date: Alessandra Ropa 08/02/2022 
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Ed.4 Sept.2011.</i></p>		
Qualified/Accepted by (company name/address): 	Signature/Date:  <div style="text-align: right;">08/02/2022</div>	