


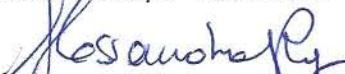

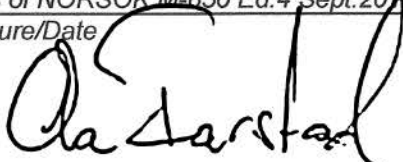
 FORGIA RAPIDA Via Brini, 32 - 40128 Bologna	F51-F60 QTR N° 2 ROLLED RING	F51-F60 QTR2 Rev.1 - Rolled ring Date: 08/02/2022 Pag. 1
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 FORGIA RAPIDA Via Brini, 32 - 40128 Bologna	Qualification Test Record (QTR) NORSOK M-650 Ed.4 Sept.2011	QTR. No.: 2
Manufacturer name/address/ Web page: FORGIA RAPIDA srl Via Brini 32 – Bologna - ITALY www.forgiarapida.com		Rev. No.: 1
Reference standard	NORSOK M-650, Edition 4 Sept.2011	
Material designation and MDS No.:	ASTM A182 F51 MDS-D44 Rev.6 and MDS-DH44 Rev.1 ASTM A182 F60 MDS-D44 Rev.6 and MDS-DH44 Rev.1	
Manufacturing summary doc. No.:	MPS F51-F60 RINGS	Rev. No.: 0
Products and manufacturing process(es):	Rolled rings	
Mandatory conditions and sub-contractors:	External laboratory: SIDER TEST S.r.l (ISO 17025 ACCREDITATION)	
Other information:	3rd party inspection by L.R.S. Heat treatment verification test is not witnessed by Qualifying Company due to Covid-19 restrictions.	
Qualification expires:	February 2027	

Tested and Qualified Thickness and Weight

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forged and rolled	C2923/21	200	200	650	All

Qualification/acceptance signatures

Manufacturer: Forgia Rapida srl	Prepared by/Date: Andrea Schiesaro 08/02/2022 	Checked by/Date: Alessandra Ropa 08/02/2022 
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Ed.4 Sept.2011.</i></p>		
Qualified/Accepted by (company name/address): 	Signature/Date  08/02/2022	